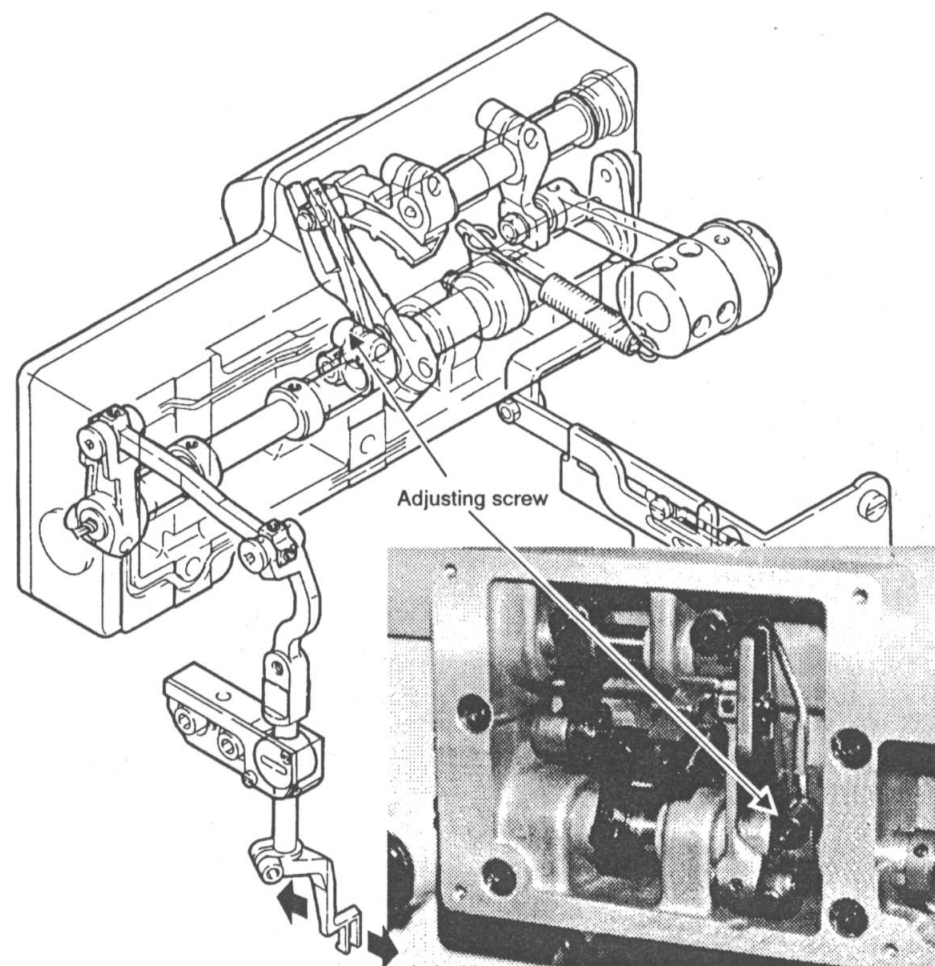
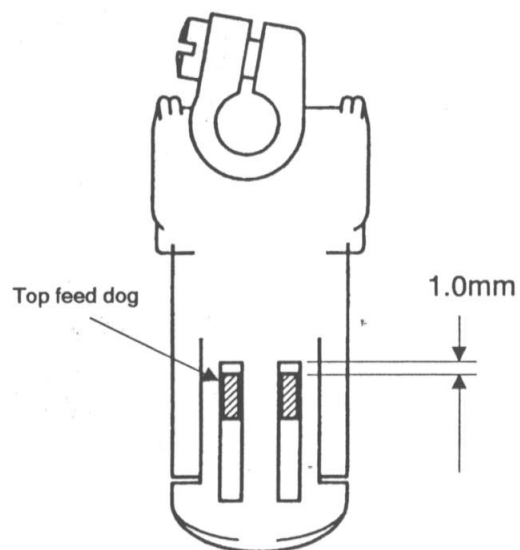
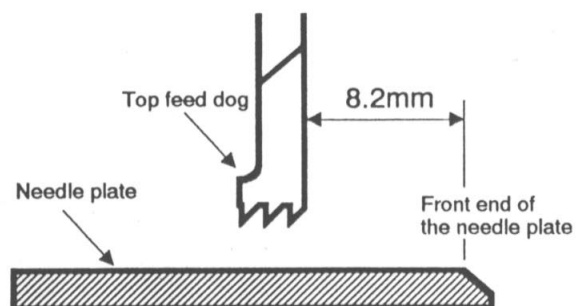


■ WT200 Basic adjustments

Front-to-back position of the top feed dog

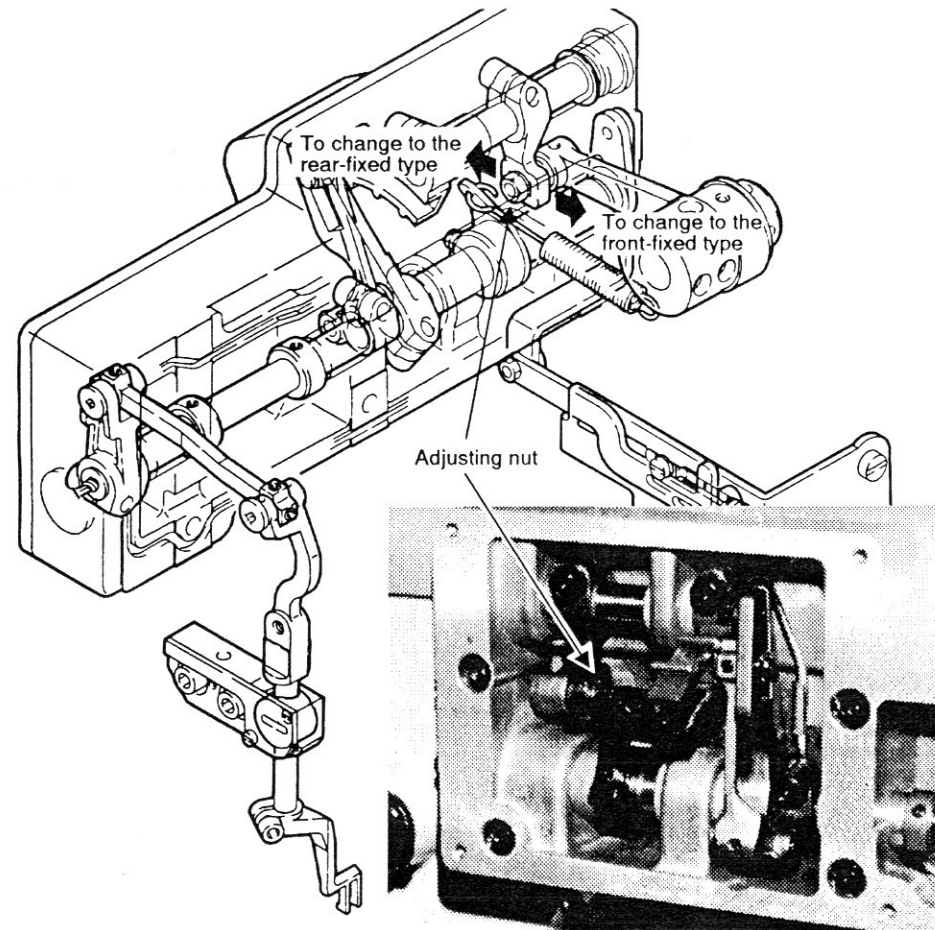
- To make this adjustment, remove the rear cover first and then loosen the adjusting screw with a 5mm key wrench.



■ WT200 Basic adjustments

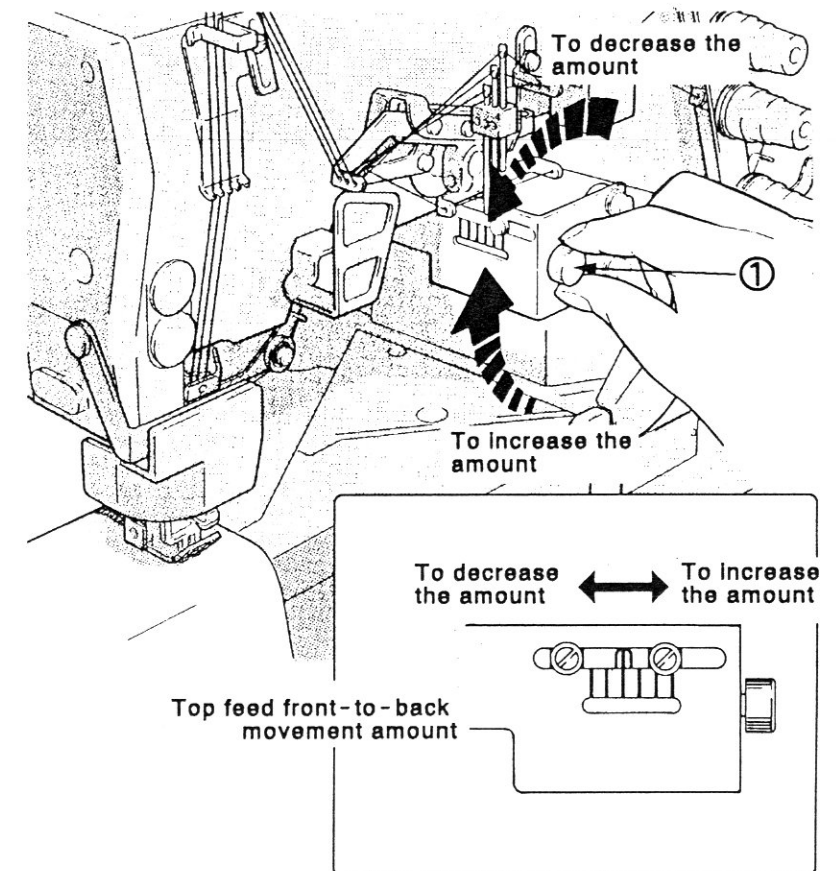
Front-to-back movement of the top feed dog

- Rear-fixed type (with feeding motion at the front of the top feed dog: standard)
Divided-in-half type
- Front-fixed type (with feeding motion at the back of the top feed dog)
- To make this adjustment, remove the rear cover first and then loosen the adjusting nut with a 8mm wrench. Adjust the position of the nut within the slot of the top feed crank.



Front-to-back movement amount of the top feed dog

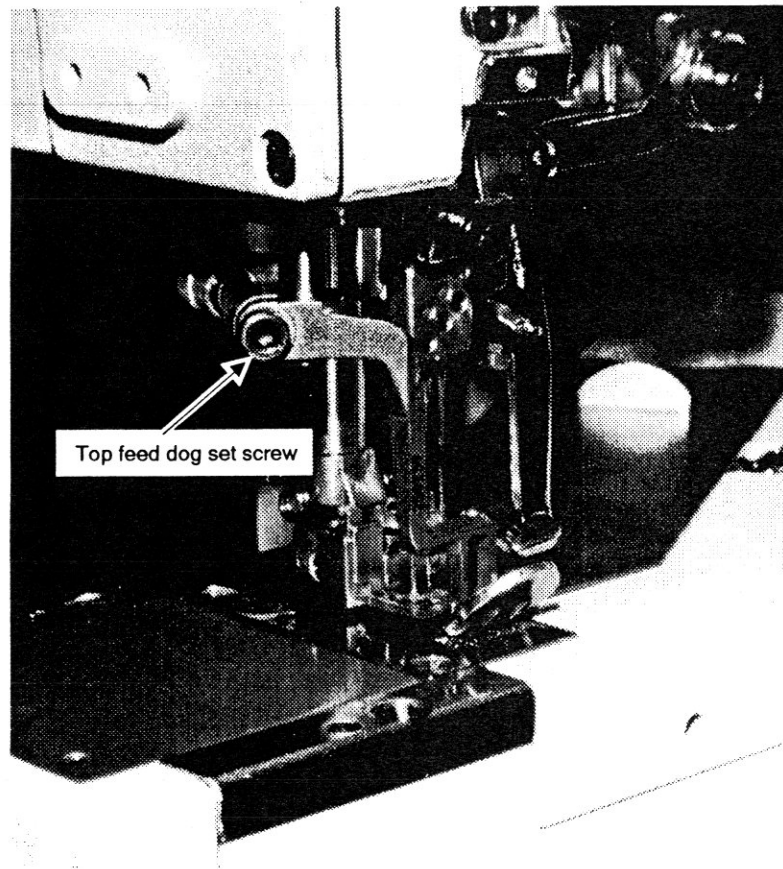
- To make this adjustment, turn adjusting nut ① as required.



■ WT200 Basic adjustments

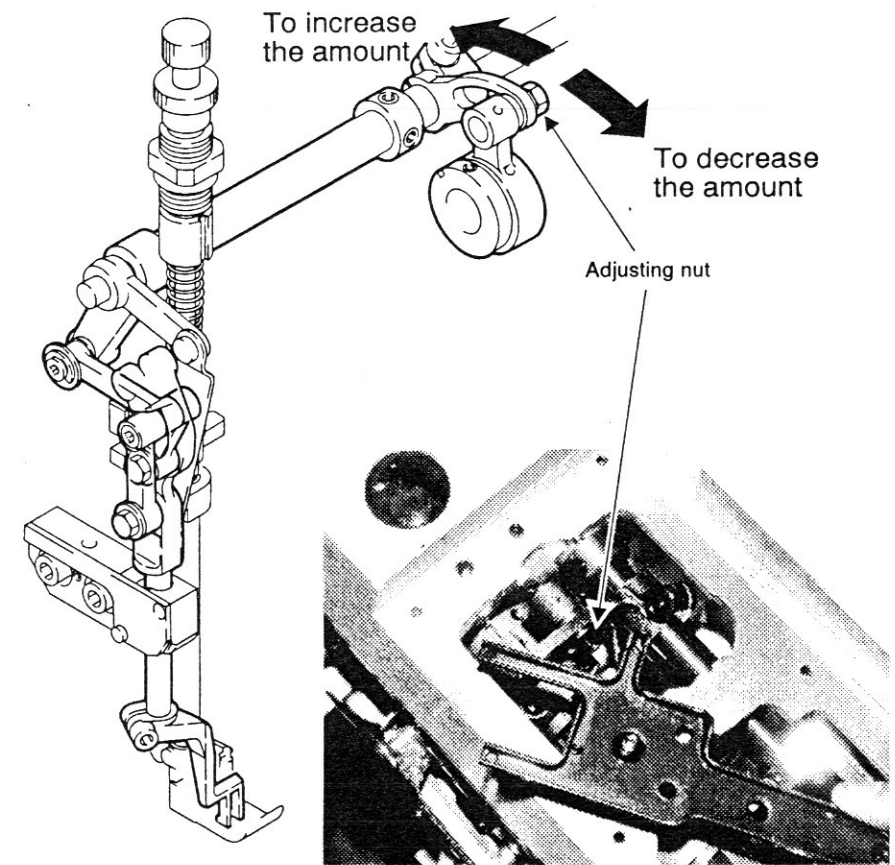
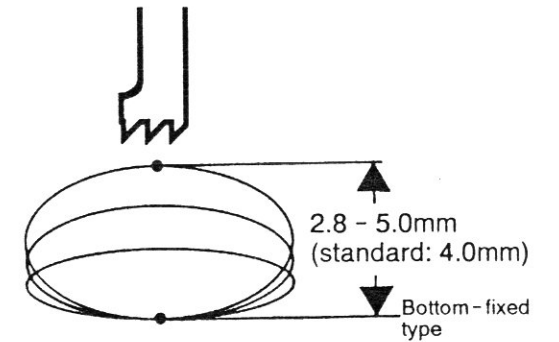
Up - and - down position of the top feed dog

■ This adjustment can be made by the top feed dog set screw.



Up - and - down movement amount of the top feed dog

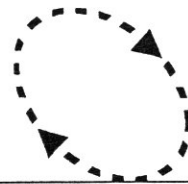
■ A large amount of the top feed dog up - and - down movement can be obtained.
Maximum 5.0mm
(with a machine speed of less than 4,500 s.p.m.)



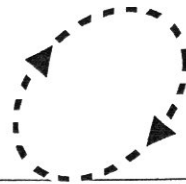
■ WT200 Basic adjustments

Top feed dog orbit

- To make this adjustment, remove the top cover first and then loosen the two eccentric set screws with a 2.5mm key wrench.

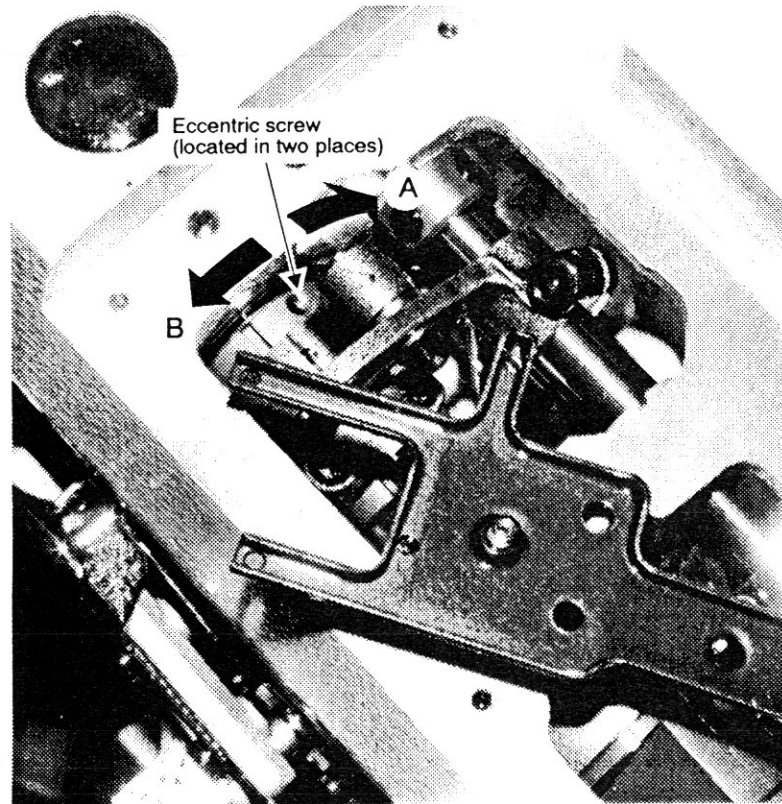


A: To increases the timing



B: To decreases the timing

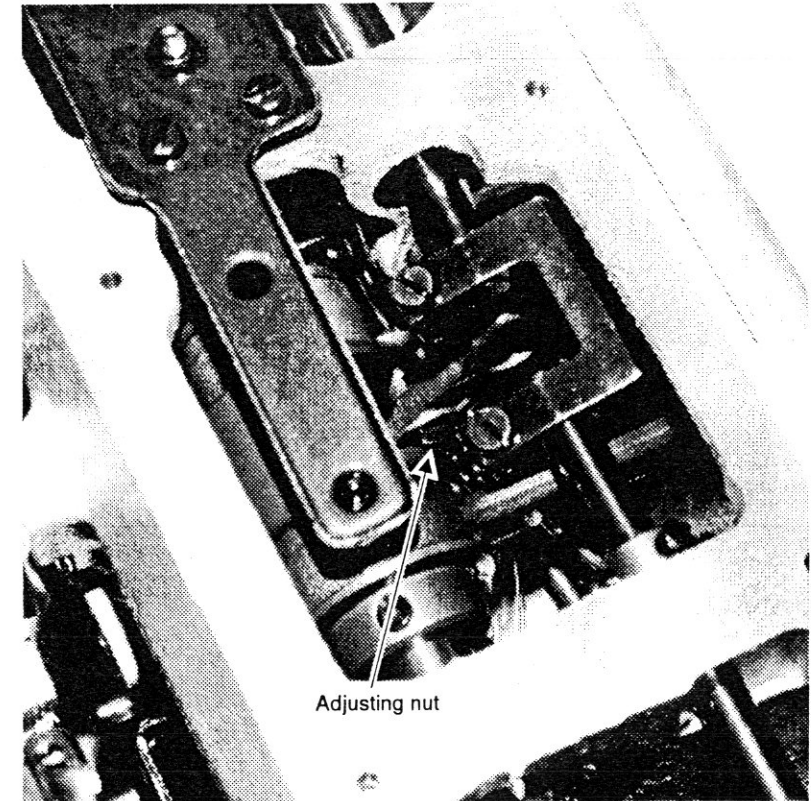
Top feed dog orbit



Spreader movement amount

- Standard: 17mm
-08B: 19.5mm

- To make this adjustment, remove the top cover first and then loosen the adjusting nut with a 8mm wrench. Adjust the nut within the slot.



■ WT200 Basic adjustments

Presser foot pressure

- To make this adjustment, loosen nut ① first and then turn screw ② as required.
The presser foot pressure should be as light as possible, yet be sufficient to produce uniform stitches.

