

M832・M852

M832 Series 安全縫いマシン
Safety stitch machines

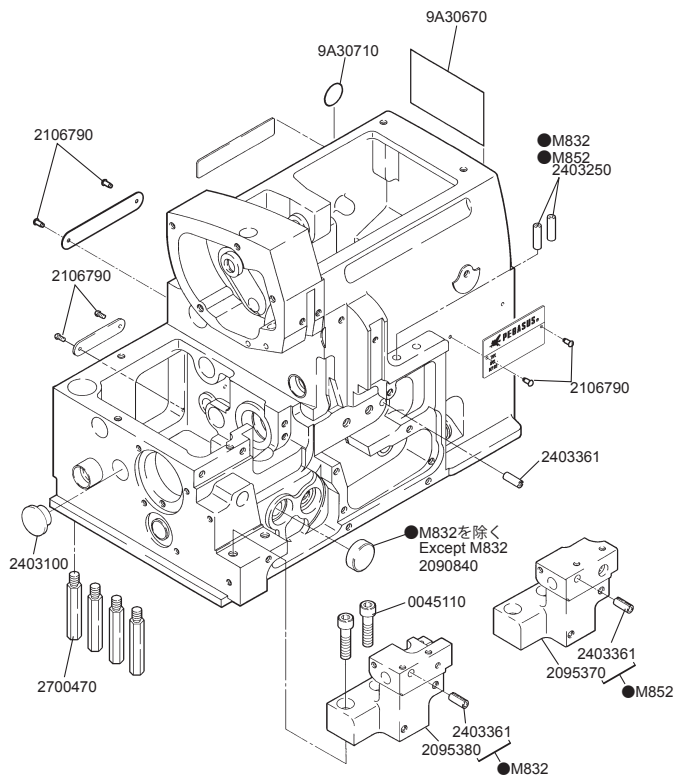
M852 Series オーバーロックマシン
Overedgers

Parts Checker

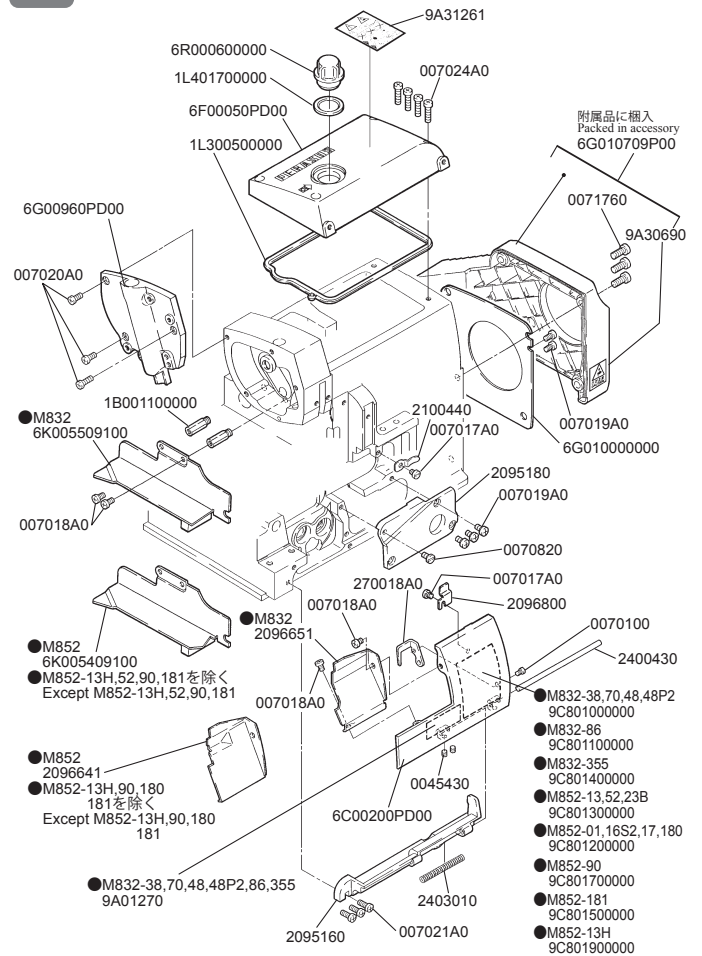


PEGASUS®

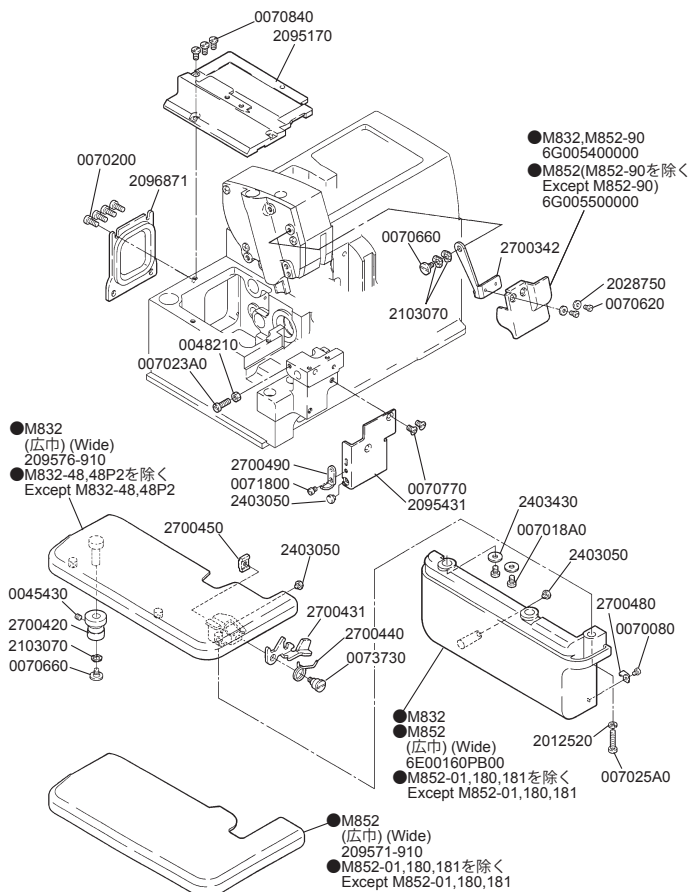
1



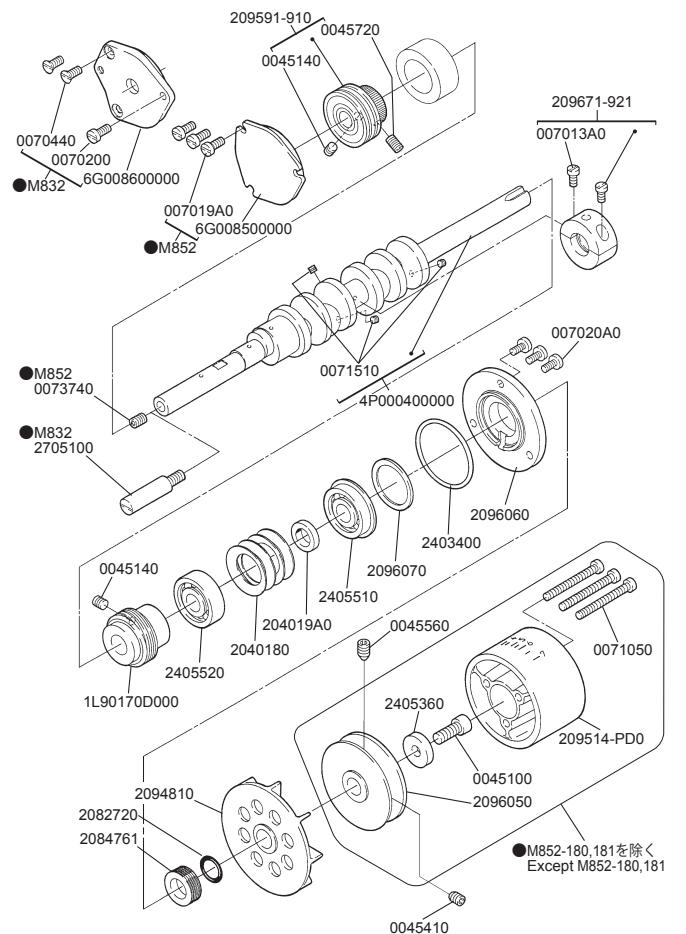
2



3



4



5

G ゲージパーツ表参照
Refer to the gauge parts list.

0045430
2025770
2405370
1G000600000
0045380
209552A920
●M832-86,355
M852-13H,23B,90を除く
Except M832-86,355
&M852-13H,23B,90
007023A0
4B002909200
0070130
4C003909200
1X000800000
2096460
007018A0
4S00700C000
271009-920
0070350
1L200700000
2710010
2102140
1L600509100
2084250
209690-911
0045450
0045430
1J300100000
2095820
M002109200
0071500

G 針留
Needle holder
●M852
2本針(2-Needle)

G 針留
Needle holder
●M852
1本針(1-Needle)

G 針留
Needle holder
●M832
2本針(2-Needle)

G 針留
Needle holder
●M832
3本針(3-Needle)

M832

- ★印はインチネジです
★=inch size
- G ゲージパーツ表参照
Refer to the gauge parts list.

●M832

0055010 ★
2109300

G オーバー針受(後)
Overlock needle guard (rear)

G 針板
Needle plate

★005484-HC0

6A023700000

007019A0

007020A0

G オーバー針受(前)
Overlock needle guard (front)

0070100

G 二重環針受(後)
Chainstitch needle guard (rear)

0070320

007019A0

2095410

007020A0

2095400

0070100

2403050

G 二重環針受(前)
Chainstitch needle guard (front)

●M852

007019A0
2089351

6A023700000

007019A0

★ 004009-1HC0
針板
Needle plate

007020A0

2403050

2046310

2095390

●M852-180,181を除く
Except M852-180,181

●M852-90,180,181を除く
Except M852-90,180,181

●M852-180,181を除く
Except M852-180,181

★ 0055010
2109300

G オーバー針受(後)
Overlock needle guard (rear)

G 針受(前)
Needle guard (front)

0070120

204636B0

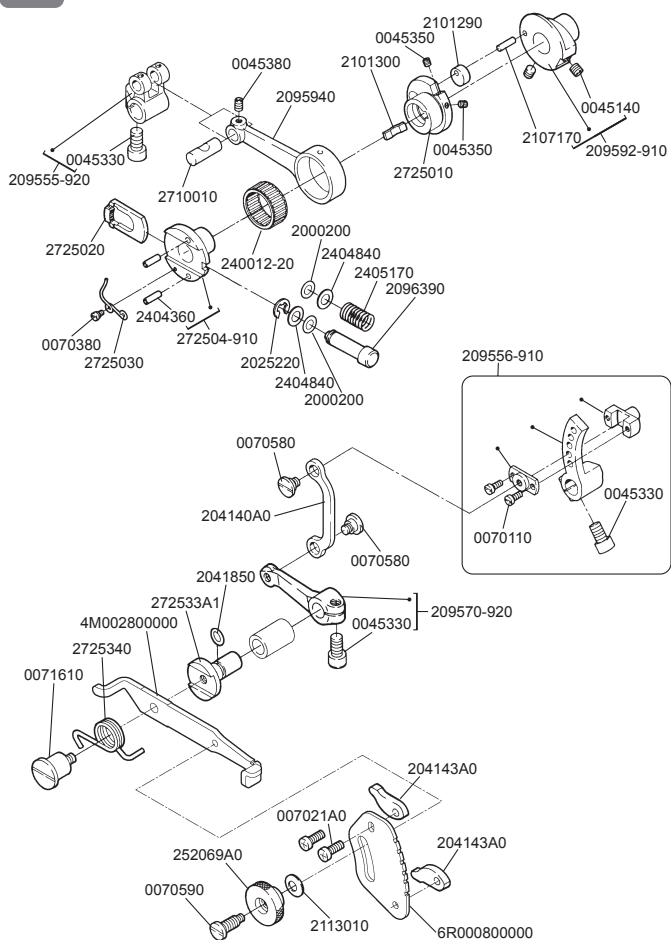
0070140

★印はインチネジです。
★=inchi size

ゲージパーツ表参照
Refer to the gauge parts list.

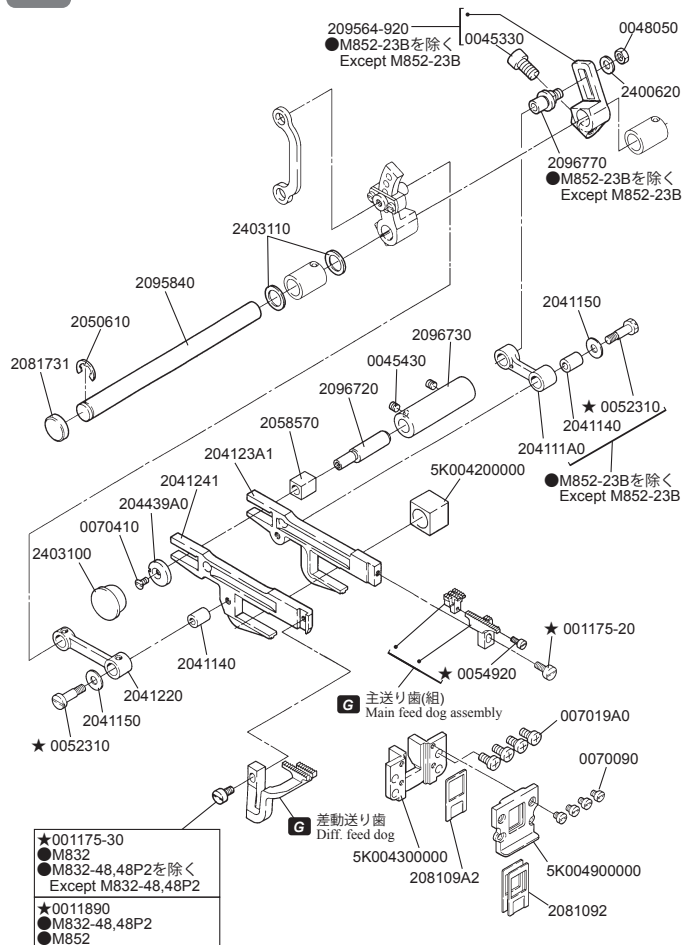
2755400
2755410
0071740
3030670
2403380
2096600
007023A0
4B003309200
007023A0
0073690
●M832-86,355
M852-13,13H,23B,52,90を除く
Except M832-86,355
& M852-13,13H,23B,52,90
209560-920
2715190
2095890
0045100
2095901
0070330
●M852-90を除く
Except M852-90
0070390
179130-050
209587-910
★001998-20
上ルーパー
Upper looper
G
2102140
209703-910
0045430
215460
210586A0
2095830
0071500
209568-920
0045450

[illegible]



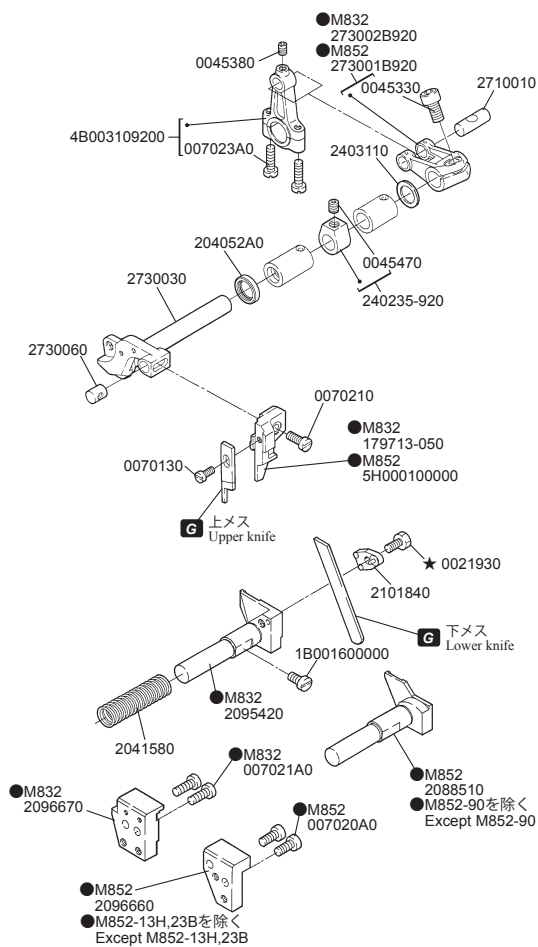
★印はインチネジです。
★=inchi size

G ゲージパーツ表参照
Refer to the gauge parts list.

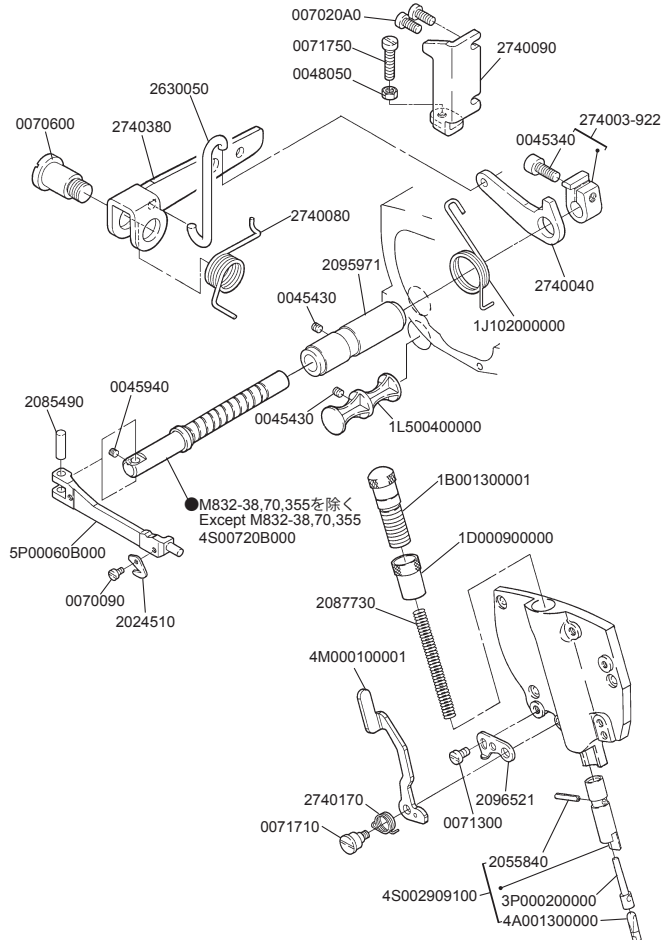


★印はインチネジです。
★=inchi size

G ゲージパーツ表参照
Refer to the gauge parts list.



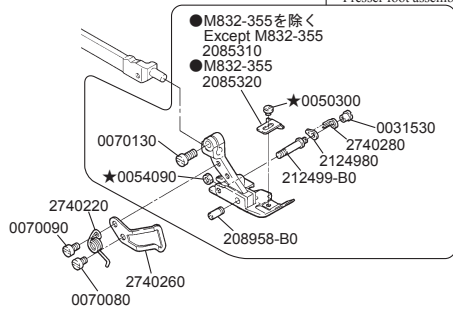
G ゲージパーツ表参照
Refer to the gauge parts list.



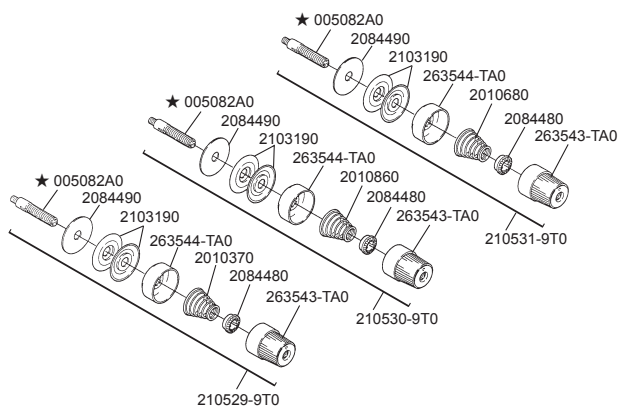
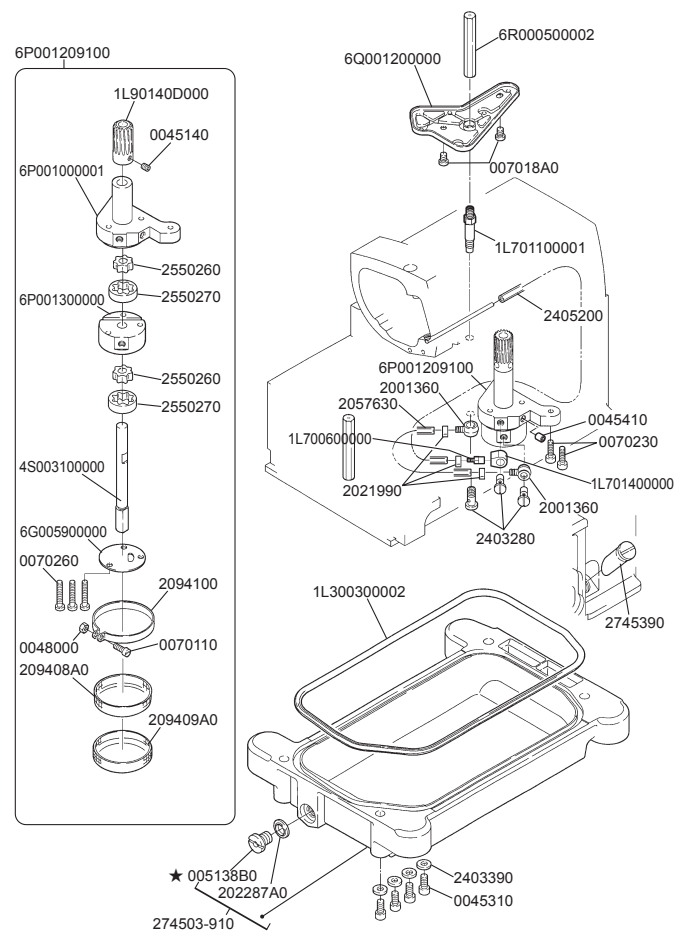
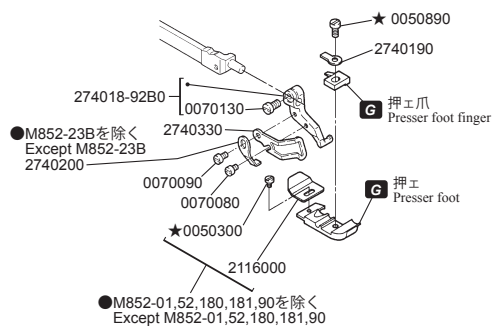
●M832

M832-48,48P2,86を除く
Except M832-48,48P2,86

G 押エ(組)
Presser foot assembly

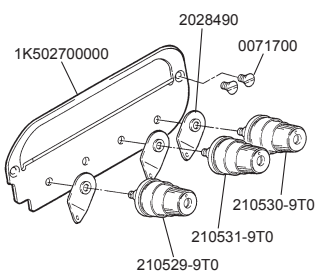


●M852



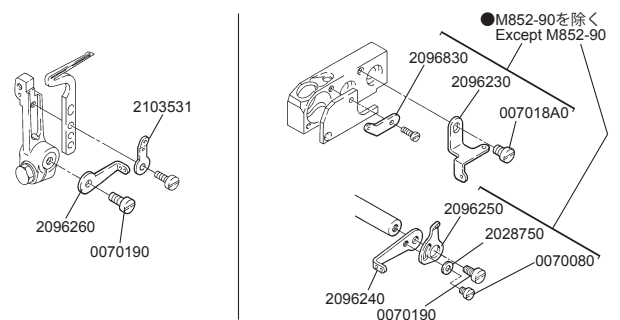
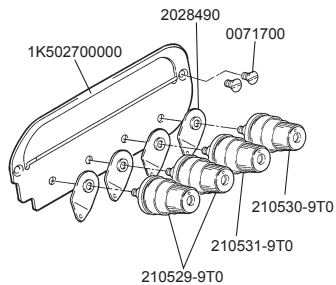
●M852

M852-13,13H,52,90,181を除く
Except M852-13,13H,52,90,181

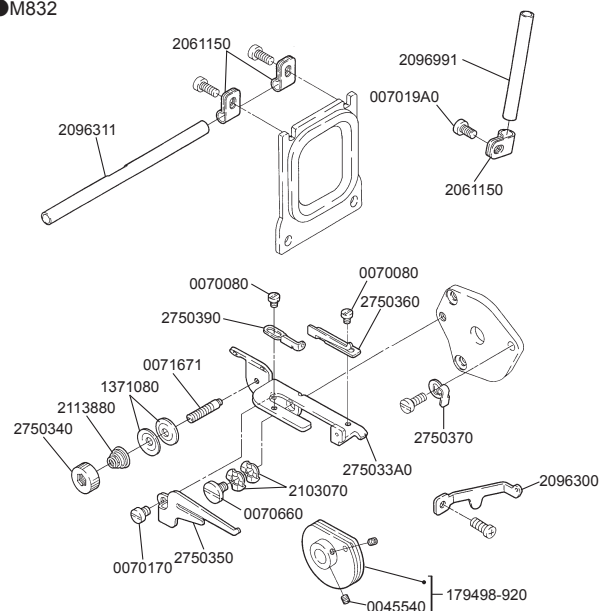


●M832

M832-355を除く
Except M832-355

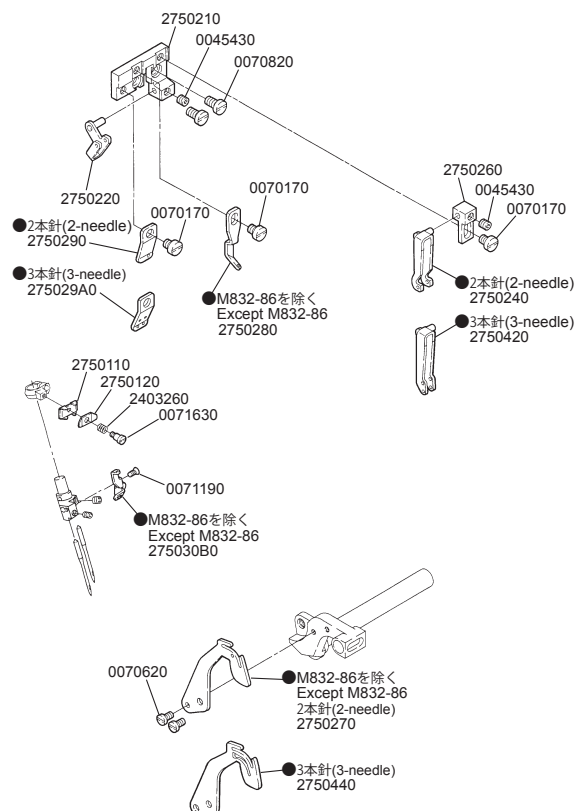


●M832



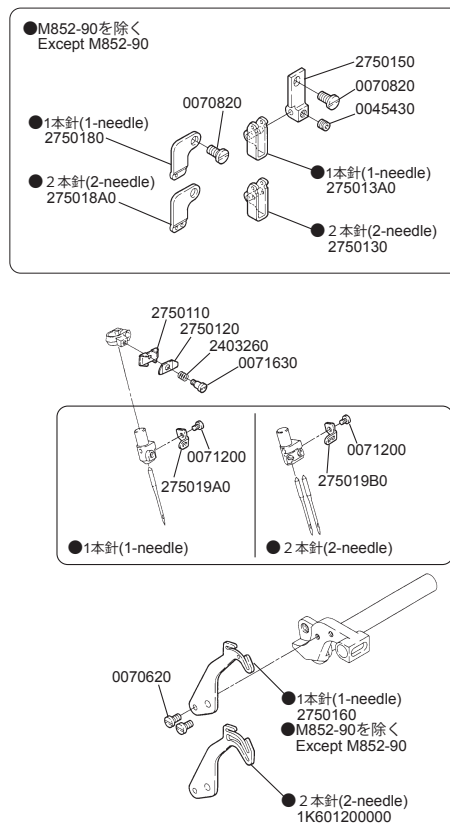
17

●M832



18

●M852

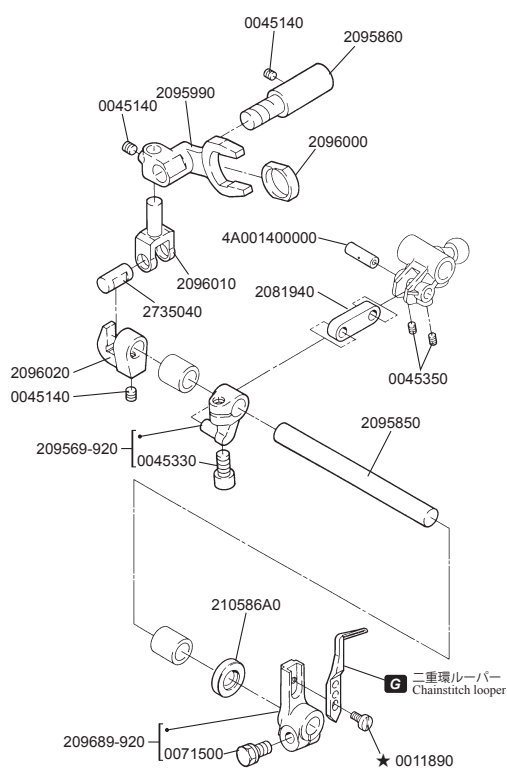


19

●M832

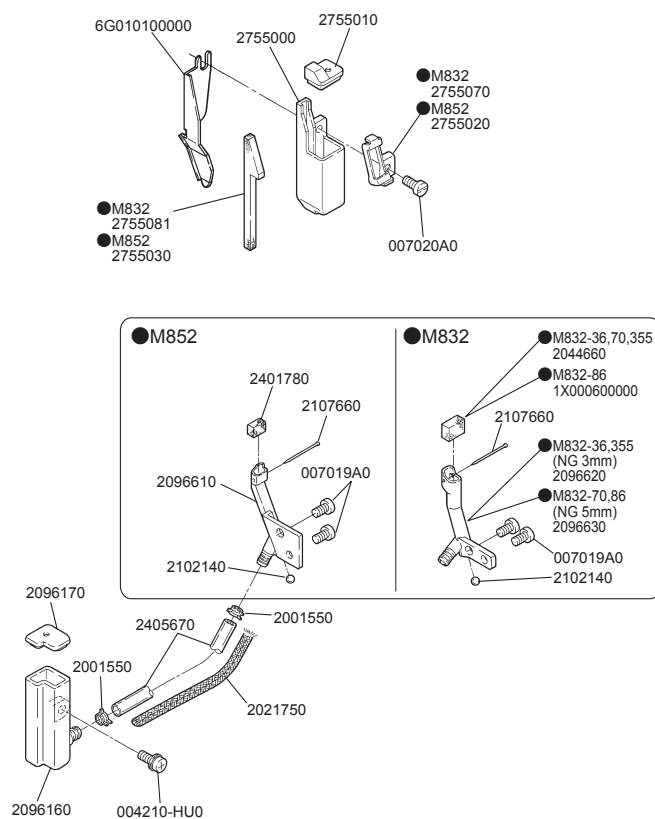
★印はインチネジです。
★=inch size

G ゲージパーツ表参照。
Refer to the gauge parts list.



20

●M852-90を除く
Except M852-90



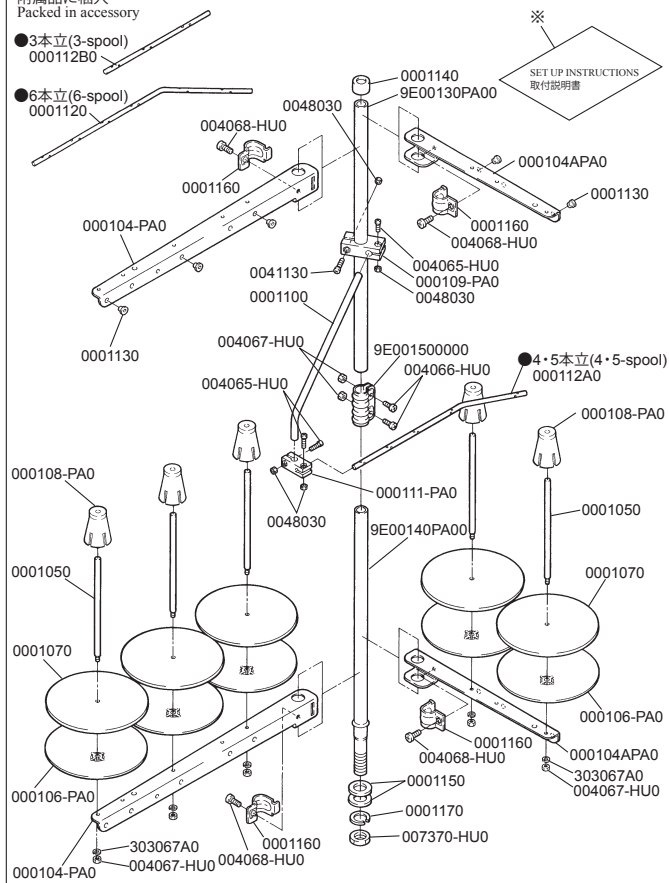
- 3本立(3-spool) 9E0012C9P00 ●4本立(4-spool) 9E0012B9P00 ●5本立(5-spool) 9E0012A9P00 ●6本立(6-spool) 9E001209P00

※印は非売品です。
※=Not for sale.

付属品に梱入
Packed in accessory

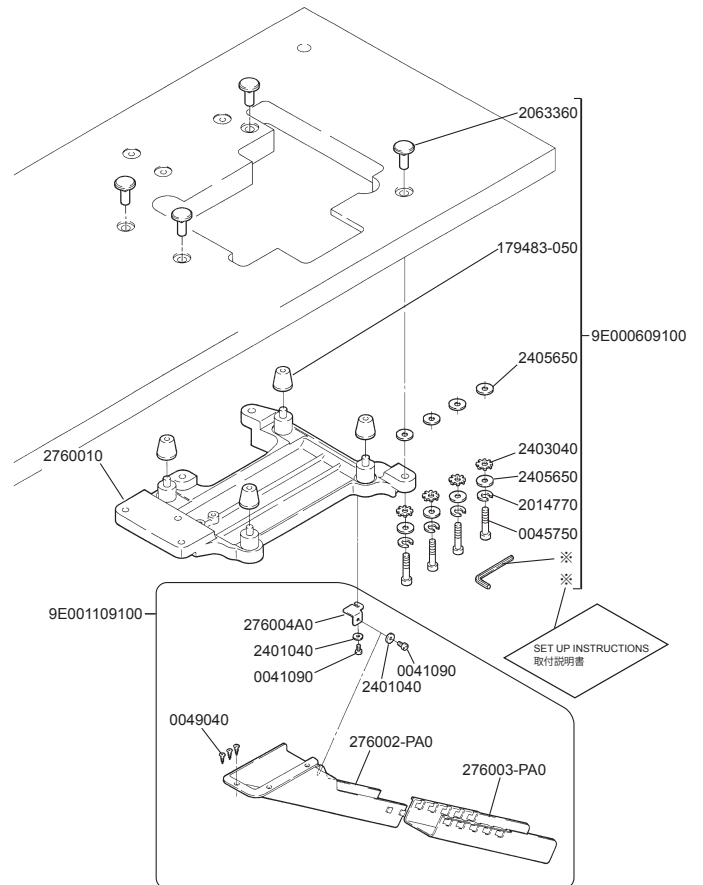
- 3本立(3-spool)
000112B0

- 6本立(6-spool)
0001120



※印は非売品です。
※=Not for sale.

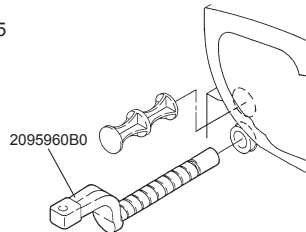
付属品に梱入
Packed in accessory



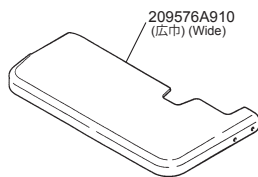
★印はインチネジです。
★=inch size

G ゲージパーツ表参照
Refer to the gauge parts list.

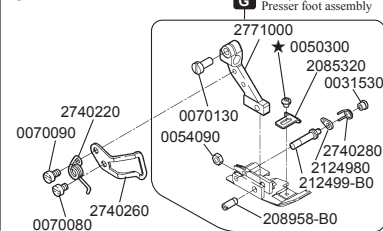
- M832-38,70,355



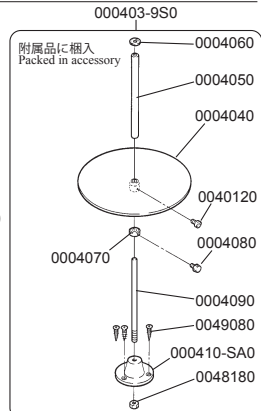
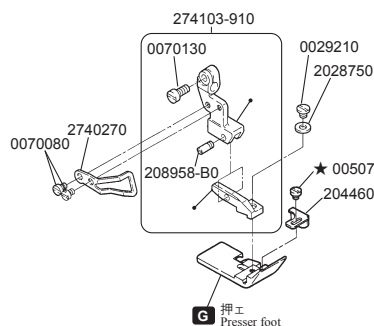
- M832-48,48P2



- M832-48

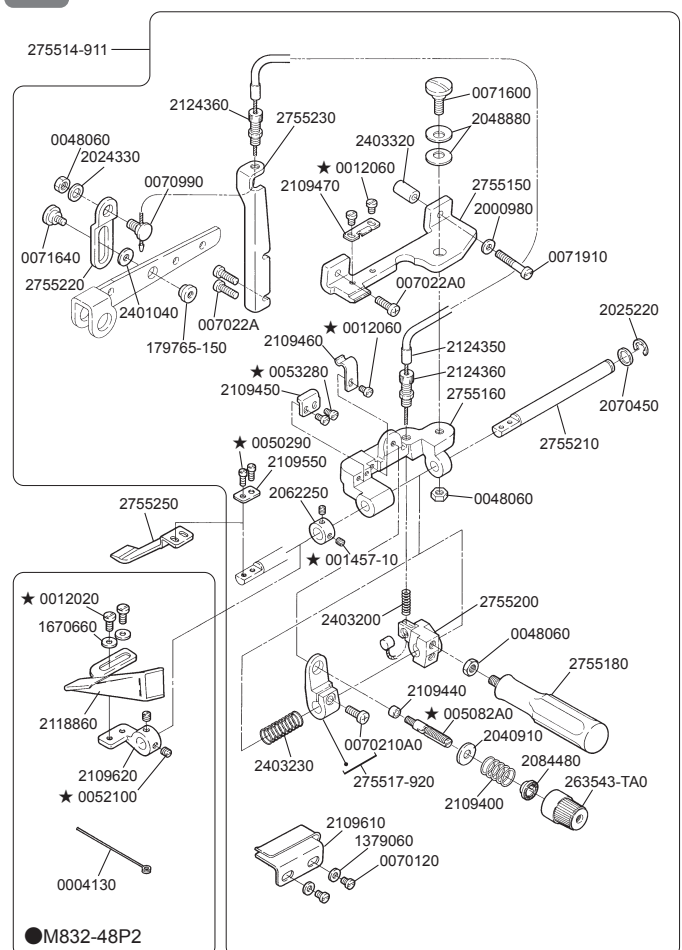


- M832-48P2



- M832-48,48P2

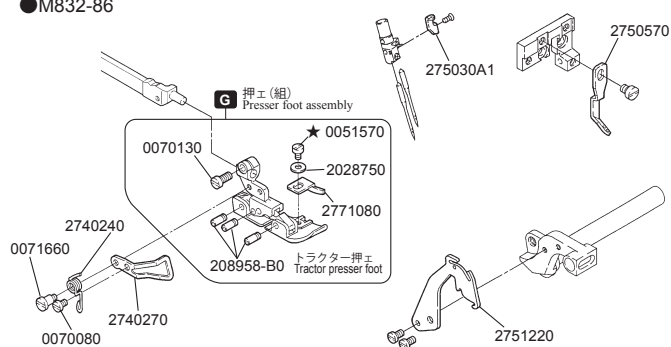
★印はインチネジです。
★=inch size



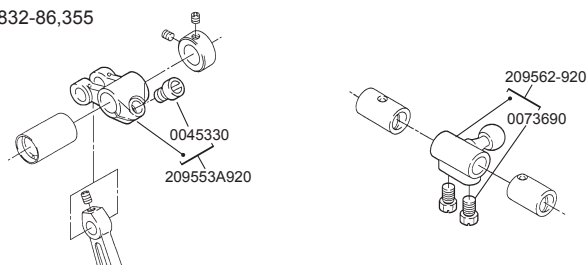
25

★印はインチネジです。
★=inch size

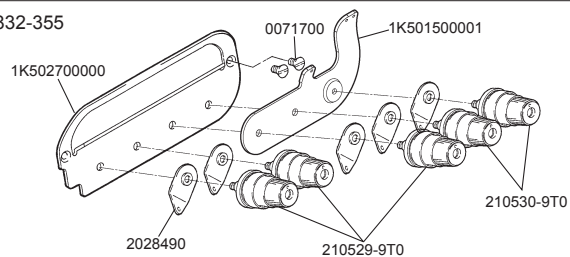
●M832-86



●M832-86,355



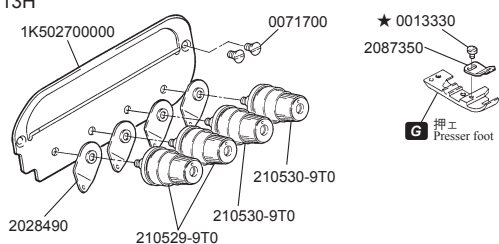
●M832-355



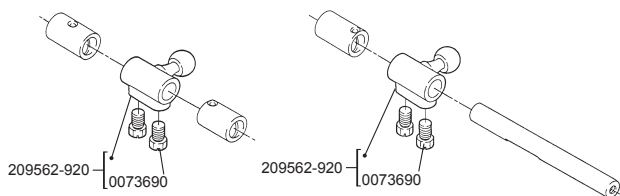
27

※印は非売品です。 ★印はインチネジです。
※=Not for sale ★=inch size

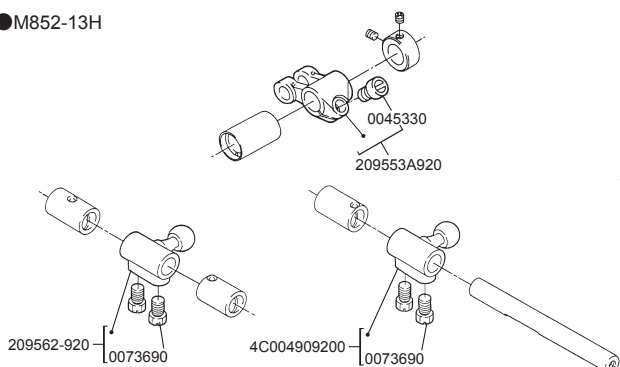
●M852-13,13H



●M852-13



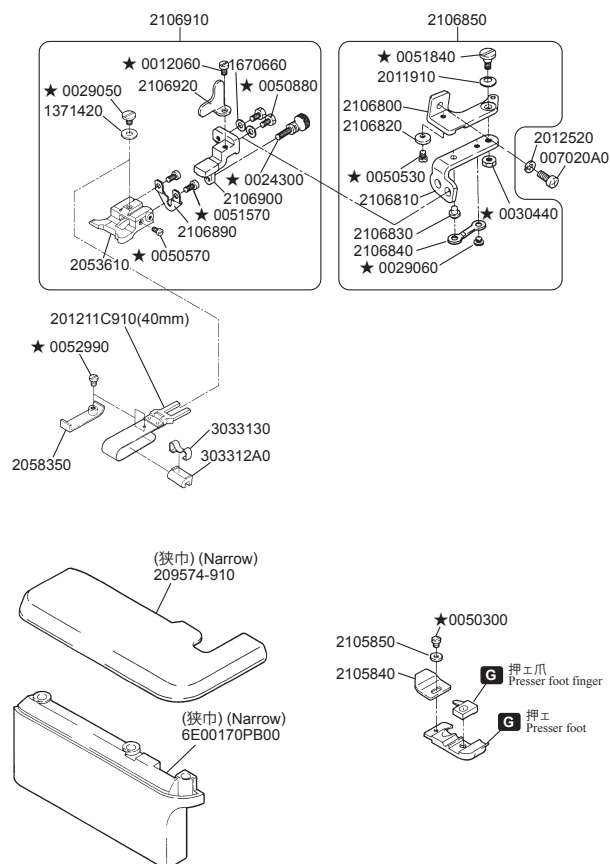
●M852-13H



26

★印はインチネジです。
★=inch size

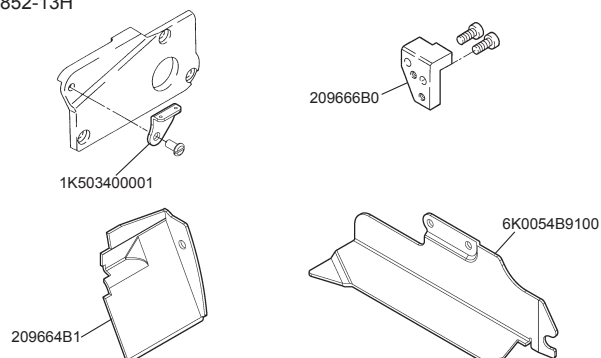
●M852-01



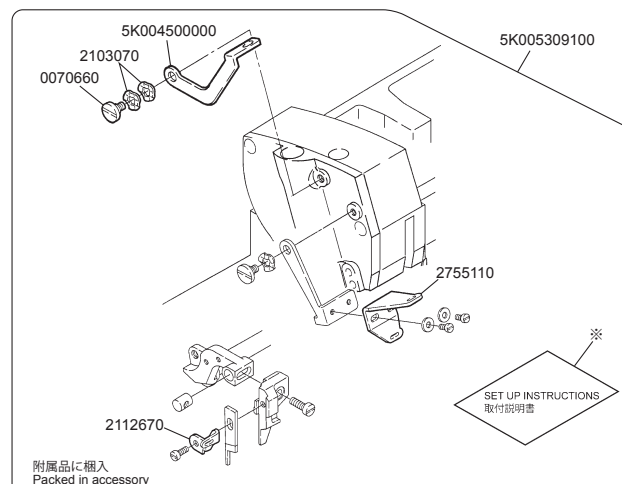
28

※印は非売品です。
※=Not for sal

●M852-13H



●M852-13,13H,52



29

★印はインチネジです。
★=inch size

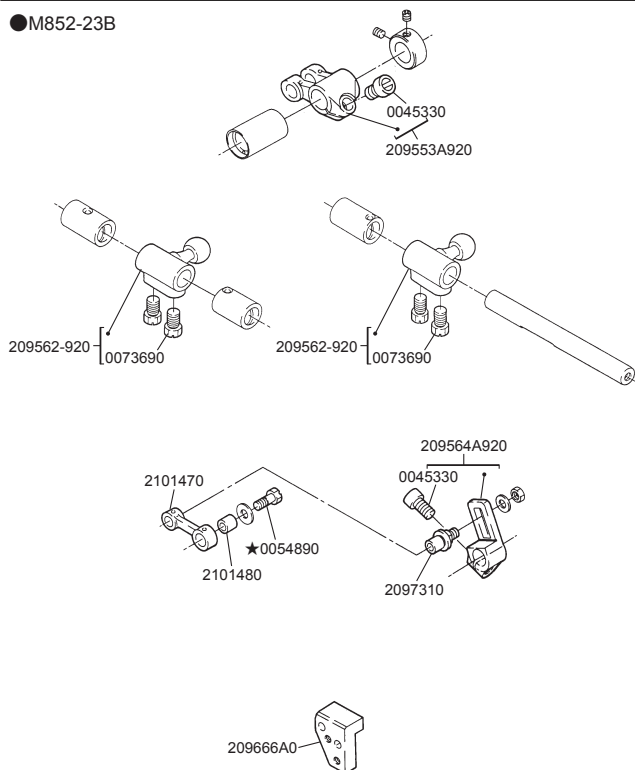
G

ゲージパーツ表参照
Refer to the gauge parts list.

●M852-16S2,17,23B



●M852-23B

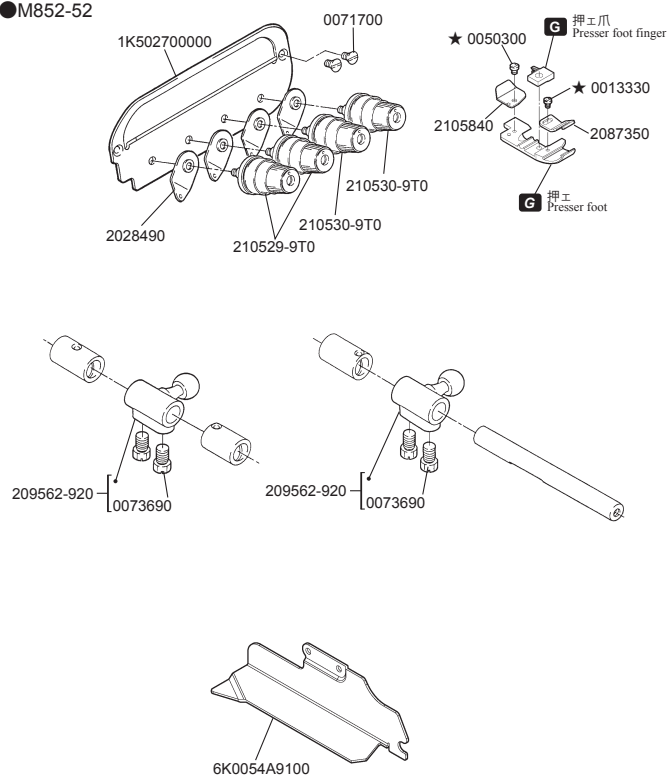


30

※印は非売品です。
※=Not for sale

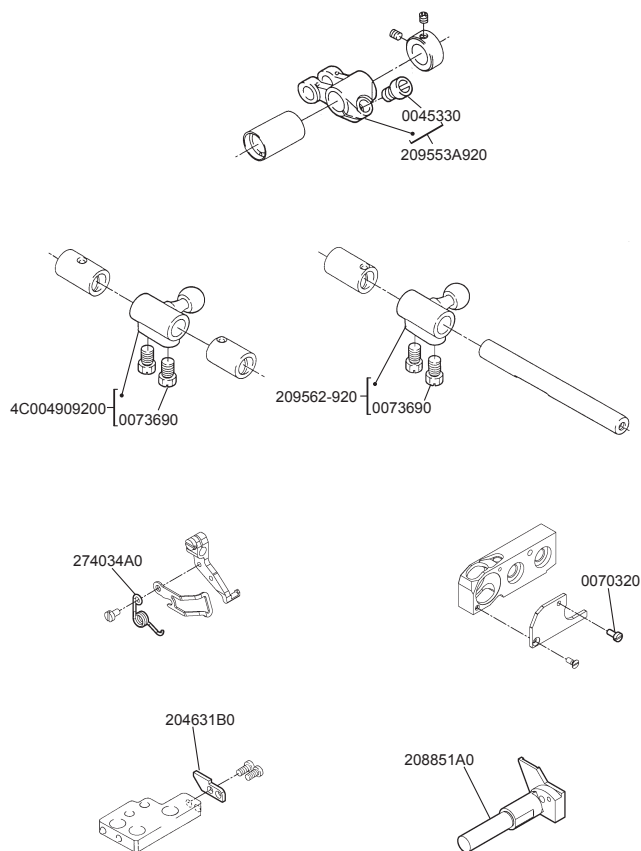
★印はインチネジです。
★=inch size

●M852-52



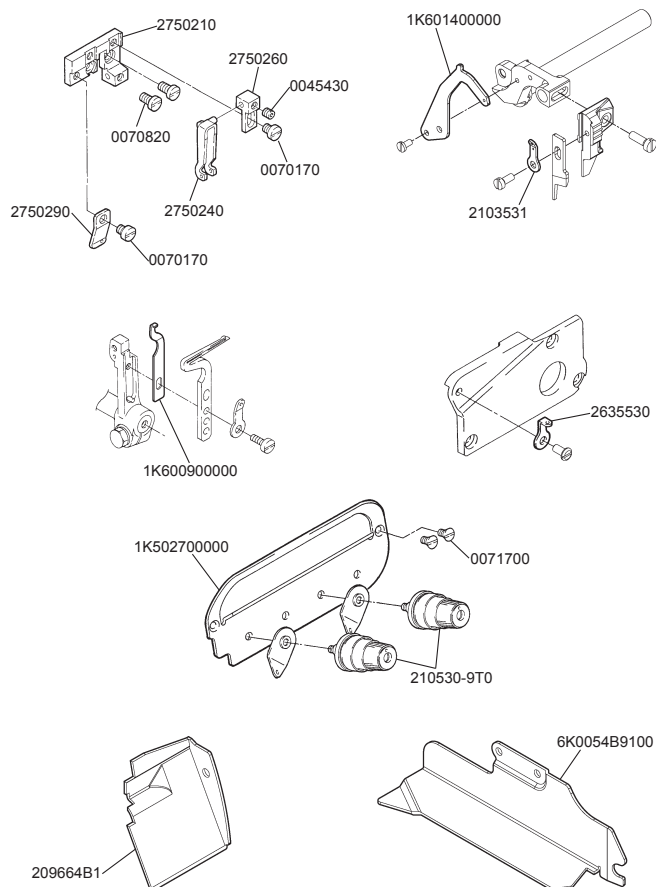
31

●M852-90

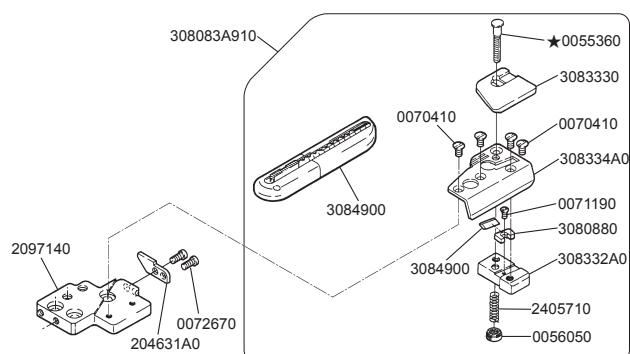
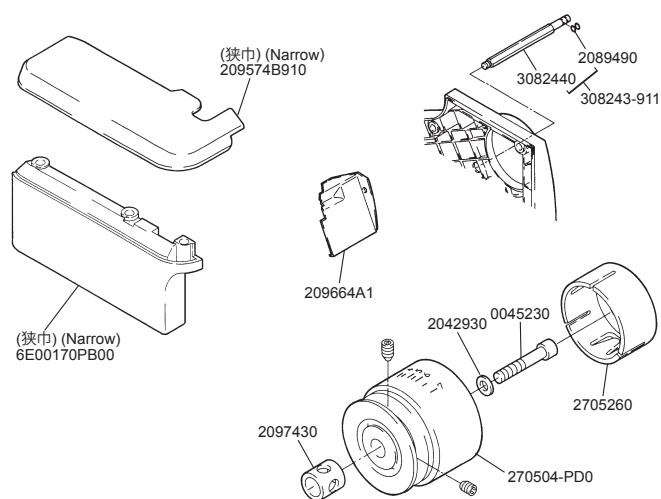


32

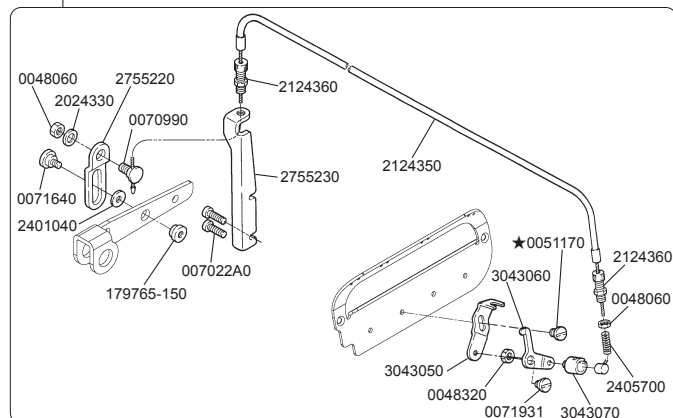
●M852-90



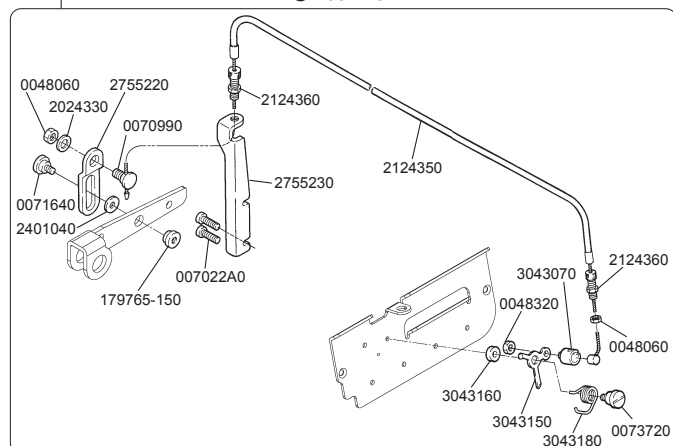
●M852-180, 181



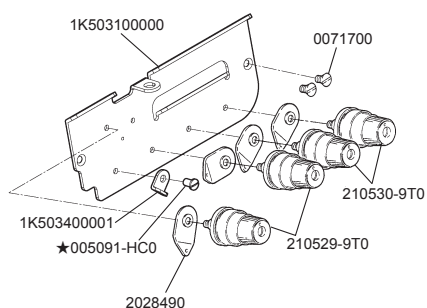
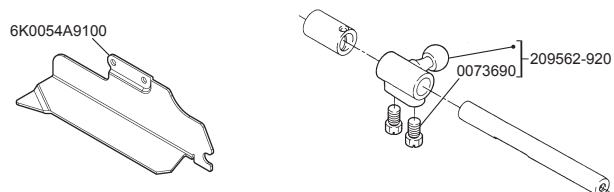
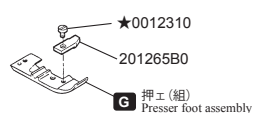
308567-91Y0 ●M852-180



304314A9100 ●M852-181



●M852-181



M832 ゲージパーツ表

M832 GAUGE PARTS LIST

												
ミシン形式	ゲージ		針板	主送り歯(組)	主送り歯本体	補助送り歯	差動送り歯	押エ(組)	上ルーパー	下ルーパー	二重環ルーパー	上メス
MACHINE TYPE /SPEC.	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSY.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASSY.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER	UPPER KNIFE
	NG	SW										
M832-38	3	4	2043671	2080660	(2043960)	(2080600)	2082190	2771180	2047020 #4	2040720	2096850	201121A0
M832-48	3	4	2049401	2080740	(2049310)	(2080610)	2044201	2771200	2047020 #4	2040720	2096850	201121A0
M832-48P2	3	4	2049401	2080740	(2049310)	(2080610)	2044201	204502A1	2047020 #4	2040720	2096850	201121A0
M832-70	5	5	204360A1	2080630	(204248B0)	(2080590)	2082150	2771190	2047020 #4	2040720	2096850	201121A0
M832-86	5	6	2045291	2080640	(2043940)	(2080590)	2082170	2771220	2047030 #6	2040720	209685AC0	201121A0
M832-355	3×2	4	2086481	2080660	(2043960)	(2080600)	2082190	277118A0	2097331 #14	2040720	2096850	201121A0

									
ミシン形式	ゲージ		下メス	オーバ針受け		二重環針受		針留	針
	GAUGE			前	後	前	後		
MACHINE TYPE /SPEC.	NG	SW	LOWER KNIFE	OVERLOCK NEEDLE GUARD	CHAINSTITCH NEEDLE GUARD	NEEDLE HOLDER	NEEDLE		
M832-38	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832-48	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832-48P2	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832-70	5	5	2041610	2096680	2090090	2040420	209669A0	277029-920	DC×27 #14
M832-86	5	6	2041610	2096680	2090090	2040420	209669A0	277029-920	DC×27 #21
M832-355	3×2	4	2041610	2096680	2090090	2045360	2096690	2K000309200	DC×27 #11

M852 ゲージパーツ表

M852 GAUGE PARTS LIST

												
ミシン形式 MACHINE TYPE /SPEC	ゲージ GAUGE		針板 NEEDLE PLATE	主送り歯(組) MAIN FEED DOG ASSY.	主送り歯本体 MAIN FEED DOG	補助送り歯 AUX. FEED DOG	差動送り歯 DIFF. FEED DOG	押エ(組) PRESSER FOOT ASSY.	押エ爪 PRESSER FOOT FINGER	上ルーパー UPPER LOOPER	下ルーパー LOWER LOOPER	上メス UPPER KNIFE
	NG	SW										
M852-01	—	4	2057731	208090-BF0	(204729ABF0)	(2046740)	204730-BF0	201152E0	201155C0 #34	2040620 #2	2040720	201121A0
M852-13	2	4	202554E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	2087301	2087321 #38	2049631 #81	2040720	201121A0
	2	5	202499E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	2087301	2087321 #38	2049631 #81	2040720	201121A0
M852-13H	2	7	2P000607000	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	2087301	278023A0 #71	2F000300000 #17	2040720	201121A0
M852-16S2	—	1.5	2054651	2089110	(204729A0)	(2089120)	2047300	201230C0	2055250 #57	2040620 #2	2040720	201121A0
M852-17	—	4	202546E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	201230C0	2103710 #2	2040620 #2	2040720	201121A0
M852-23B	2.5	4.5	209508-451	209509-25F0	(209416-25F0)	(2046740)	209417A25F0	201230C0	208050A0 #61	2092091 #13	2049910	201121A0
M852-52	2	4	20524300001	208079-BF0	(204675ABF0)	(2046770)	204676-BF0	2093860	201310A0 #55	2049631 #81	2040720	201121A0
	2	5	20524400001	208079-BF0	(204675ABF0)	(2046770)	204676-BF0	2093860	201310A0 #55	2049631 #81	2040720	201121A0
M852-90	—	6	2P000106001	—	—	—	3F000102500	2772960	3T000300000	2F000200000 #16	2040720	2770000
M852-180	—	4	202618A1	208090A16F0	(204729B16F0)	(2046740)	204730A16F0	201473B0	3014330	2040620 #2	2040720	201121A0
M852-181	2	4	2097321	209740-16F0	(209741-16F0)	(2046770)	209742-16F0	2052530	2097340 #66	2049631 #81	2040720	201121A0

							
ミシン形式	ゲージ		下メス	針受け		針留	針
	GAUGE			前	後		
MACHINE TYPE /SPEC	NG	SW	LOWER KNIFE	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	NEEDLE
M852-01	—	4	2022950	2046591	2090090	179630-920	DC×27 #9
M852-13	2	4	2022950	2046591	2090090	277022-920	DC×27 #9
	2	5	2022950	2046591	2090090	277022-920	DC×27 #9
M852-13H	2	7	2022950	2046591	2090090	277022-920	DC×27 #9
M852-16S2	—	1.5	2022950	2046591	2090090	179630-920	DC×27 #11
M852-17	—	4	2022950	2046591	2090090	179630-920	DC×27 #9
M852-23B	2.5	4.5	2022950	2046591	2090090	277023-920	DC×27 #14
M852-52	2	4	2022950	2046591	2090090	277022-920	DC×27 #9
	2	5	2022950	2046591	2090090	277022-920	DC×27 #9
M852-90	—	6	2770091	2046591	2090090	277066-920	DC×27 #14
M852-180	—	4	2022950	2046591	2090090	179630-920	DC×27 #9
M852-181	2	4	2022950	2046591	2090090	277022-920	DC×27 #9

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The description in this PARTS CHECKER is subject to change without prior notice for improvement.