



## M732, Versatile machine for home furnishing

This versatile machine is especially made for small ateliers and workshops, specialised in home furnishings. It provides the right flexibility for these small businesses and following operations can be made on one machine, with a minimum of changes:

- safety stitch, double chain stitch, 3-thread and 4-thread overlock and serging operations
- attaching lead tape
- turn-down hemming



*presser foot and guide for lead tape*

- Basic machine is [M732-355-3x2x4](#)
- Conversion kit for sewing lead tape from company Zawischka

**Remark:** For making the conversion kit for sewing lead tape the company Zawischka need the presser foot #210230C, which must be adapted to the lead tape diameter (groove) and the lead tape guide has to be soldered to it.

Additionally following parts are required:

- |                |                 |
|----------------|-----------------|
| 1 x 208547     | regulator       |
| 1 x 007008     | screw           |
| 1 x 208525-92B | bracket         |
| 1 x 201156     | set plate       |
| 1 x 005089     | screw           |
| 1 x 210371     | chaining finger |
- (this chaining finger has to be modified to adapt the modified presser foot)



*presser foot and bracket*



*attaching lead tape*

## parts for turn-down hemming



*M732, prepared for turn-down hemming*

Following conversion parts are required:

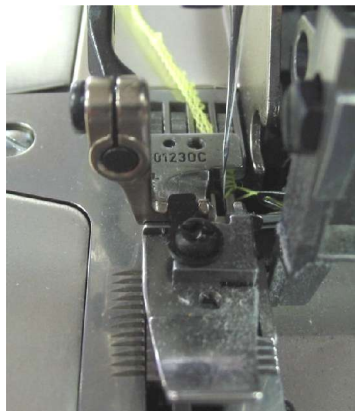
- 1 x 209678 presser arm
- 1 x 209471 finger guard
- 1 x 201230C presser foot
- 1 x 208525-92B holder
- 1 x 201156 plate
- 1 x 005089 screw
- 1 x 208547 regulator
- 3 x 007008 screw

### **Please note:**

Presser foot arm with  
presser foot  
is changed  
completely  
Therefore no  
mechanik is required  
for adjustments

## And following parts have to be modified at PE

- 1 x 208674 needle plate (with modified chaining finger)
- 1 x chaining finger  
the screw hole has to be  
modified into a U-shaped  
slot



*turn down hemming*



*modified needle plate*

### **Please note:**

Needle plate of  
M732-70 is modified  
for turn down  
hemming, so in case  
of change no feed  
dogs have to be  
changed.

PE, Technical Department